### **Product Name :** Electro Pneumatic Trainer

#### Product Code : NE-CNC-LAT50



### **Description :**

Electro Pneumatic Trainer

## **Technical Specification :**

Electro Pneumatic Trainer.

List of Experiments:1. Operation of Single Acting Cylinder with 3/2 Way DC Valve

- 2. Operation of Double Acting Cylinder with 5 /3 way DC Valve
- 3. Speed Control of Pneumatic Cylinder with Flow Control (Meter In)
- 4. Speed Control of Pneumatic Cylinder with Flow Control (Meter Out)
- 5. Operation of Single Acting Cylinder with AND GATE and 3/2 Way DC Valve
- 6. Operation of Pneumatic Motor with Speed Regulation
- 7. Operation of Pneumatic Motor with AND GATE and 3/2 Way DC Valve
- 8. Sequencing of Double Acting Cylinder with Pneumatic Motor
- 9. Study of Quick Exhaust Valve

- 10. Study of Vacuum Clamp
- 11. Picking and placing of Wooden Block with Vacuum clamp
- 12. Two Cylinders in Series
- 13. Two Cylinders in Parallel
- 14. Operation of Single Pilot Operated 5/2 Way DC Valve
- 15. Operation of a double acting cylinder using 5/2 way double pilot valve
- 16. Two step Speed Control of Double Acting Cylinder
- 17. Two step Speed Control of Pneumatic Motor
- 18. Introduction of Relay and Contactor
- 19. Introduction of Proximity Sensor, Capacitive Sensor, photoelectric sensors and Limit switch
- 20. Operation of Single Acting Cylinder with single solenoid valve
- 21. Automatic Cycle of Double Acting Cylinder
- 22. Continuous Operation of Double Acting Cylinder with double solenoid valve
- 23. Double acting cylinder operated by triggering control valve momentarily
- 24. AND GATE Operation with Electrical switches to operate Double Acting Cylinder with Single Solenoid Valve
- 25. OR GATE Operation with Electrical switches to operate Double Acting Cylinder with Single Solenoid Valve
- 26. NOR GATE Operation with Electrical switches to operate Double Acting Cylinder with Single Solenoid Valve

27. NAND GATE Operation with Electrical switches to operate Double Acting Cylinder with Single Solenoid Valve

- 28. Introduction of Pressure switch
- 29. Operation of Double Acting Cylinder with pressure switch and one Proximity Sensor
- 30. Operation of Double Acting Cylinder with Solenoid Valve and ON Time delay as well as OFF Time delay
- 31. To Execute Specified Cycles of Double Acting Cylinders with Counter
- 32. Introduction Programmable Logic Controller Review
- 33. Timer Instructions in PLC
- 34. Counter Instructions in PLC
- 35. Latching and Comparison Instructions in PLC

36. Time-Delay Control of Pneumatic Actuators

37. Counting of Pneumatic Actuator Cycles

38. PLC-Controlled Clamp and Work System

39. Controlling Number of Rotations of Pneumatic Motor with PLC

40. Designing a PLC-Controlled Punching Press

41. Sequencing of cylinders: A+, A-, B+,B- with PLC

42. Sequencing of Cylinders: A+,B+, (A-B-) with PLC

43. Sequencing of Cylinders: (A+B+), (A-B-) with PLC

44.

Sequencing of Cylinders & Pneumatic Motor. Cycle is: Cyl. A Extends, Cyl. B Extends, Motor On, After 20 Seconds, Both Cyl. retract simultaneously. A+, B+, MON, Delay 20 Sec, (A-B-)

45. Automatic Clamping of the Job with Double Acting Cylinder then only Pneumatic Motor (Spindle Motor ) starts

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